

FRONT SIDE OPENING ELEMENT LOCK: REMOVAL - REFITTING



Note, one or more warnings are present in this procedure



Location and specifications (tightening torques, parts always to be replaced, etc.) ([see 51A, Side opening element mechanisms, Opening mechanism assembly of front side opening element: Exploded view](#)) .

REMOVAL

1. REMOVAL PREPARATION OPERATION

- Fully raise the sliding window of front side opening element.

WARNING

DANGER : Risk of serious injuries due to the short-circuiting or the untimely triggering of an electrical system (pyrotechnical parts, windscreen wiper motor, electric fan, etc.) following possible loopback of the 12-volt supply circuit by the voltage transformer.



Please adhere to the instructions regarding cut-off of the 12-volt supply circuit.

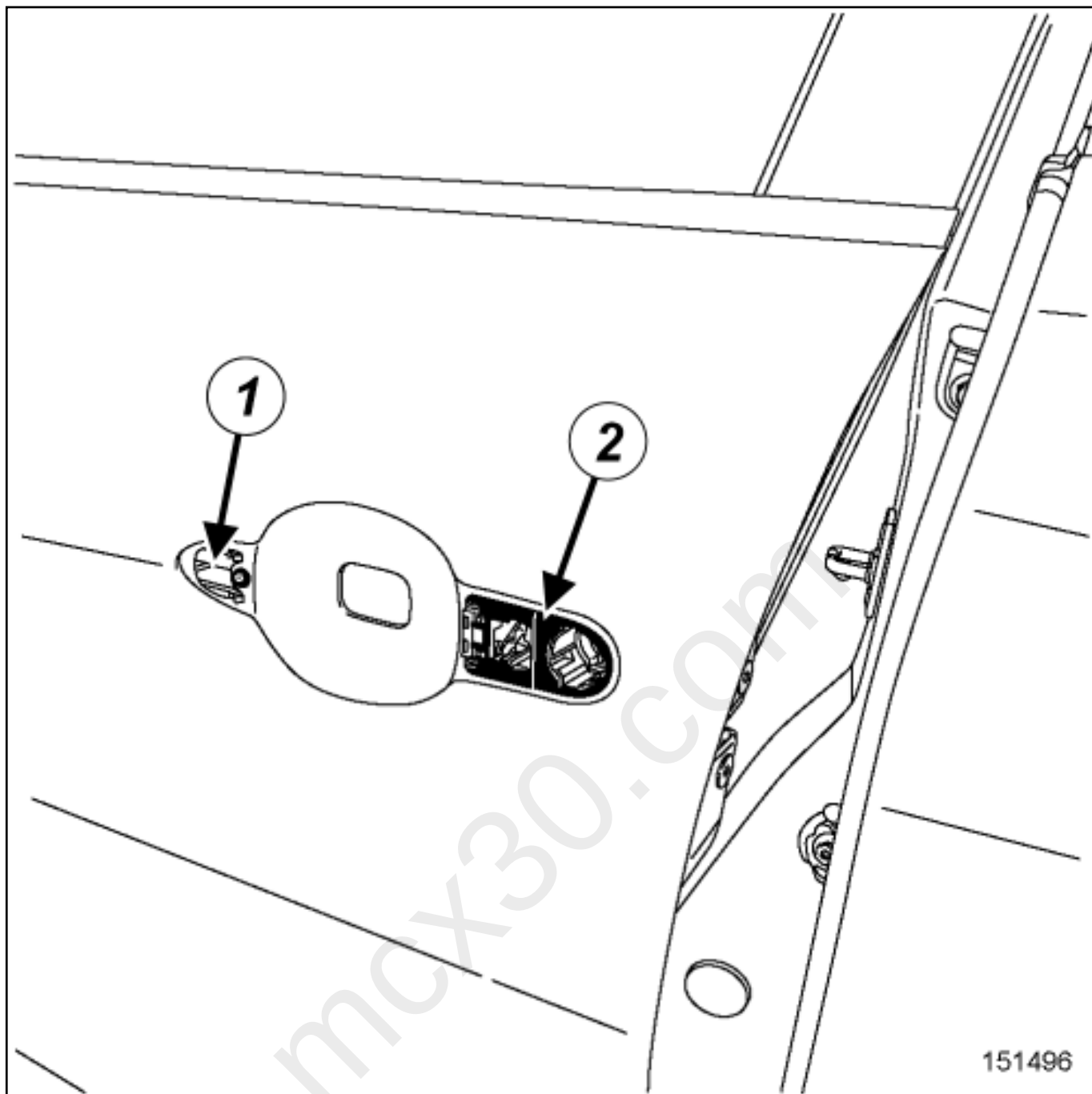
If the procedure fails, do not continue with your task and ask an employee who is qualified and authorized to work on a high-voltage onboard network to perform a diagnostic [12 V supply circuit : Lockout - Removal of lockout](#) .

- Lockout the 12V supply circuit [12 V supply circuit : Lockout - Removal of lockout](#) .

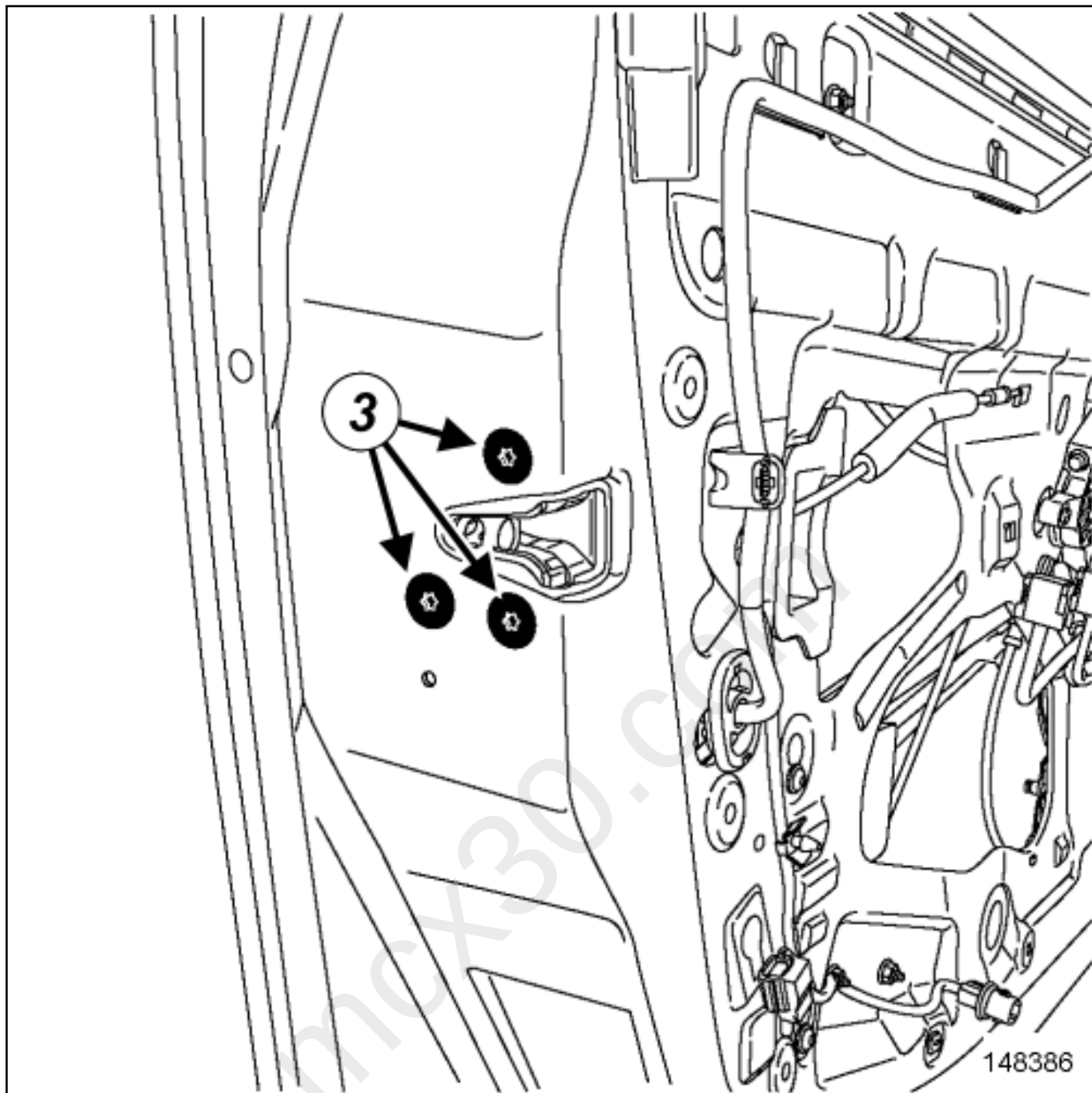
- Remove:

- the front side opening element trim,
- the front side opening element sealing film,
- the front side opening element lock barrel ([see 51A, Side opening element mechanisms, Opening mechanism assembly of front side opening element: Exploded view](#)) ,
- the front side opening element exterior handle ([see 51A, Side opening element mechanisms, Opening mechanism assembly of front side opening element: Exploded view](#)) .

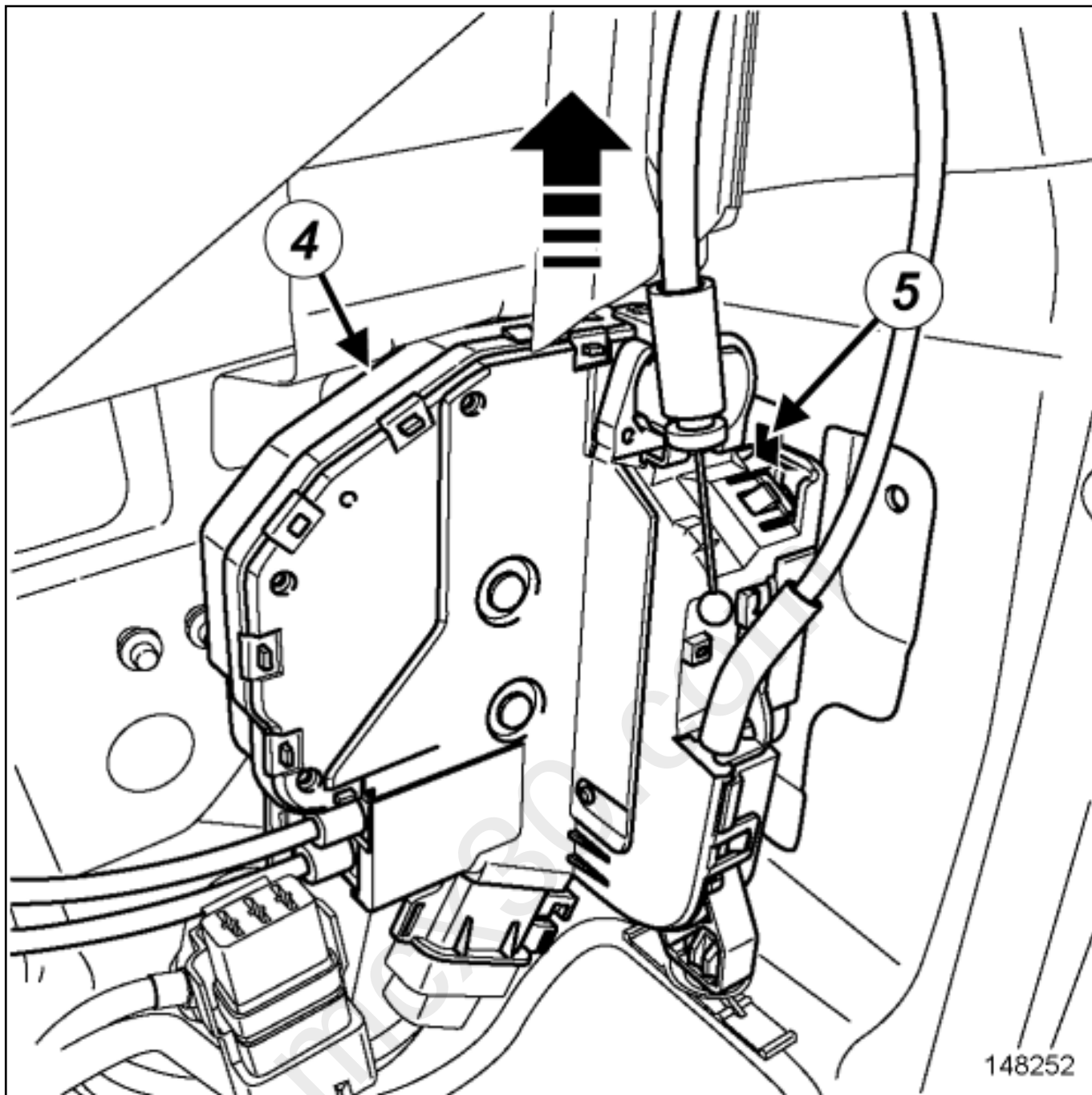
2. REMOVAL OF PART CONCERNED



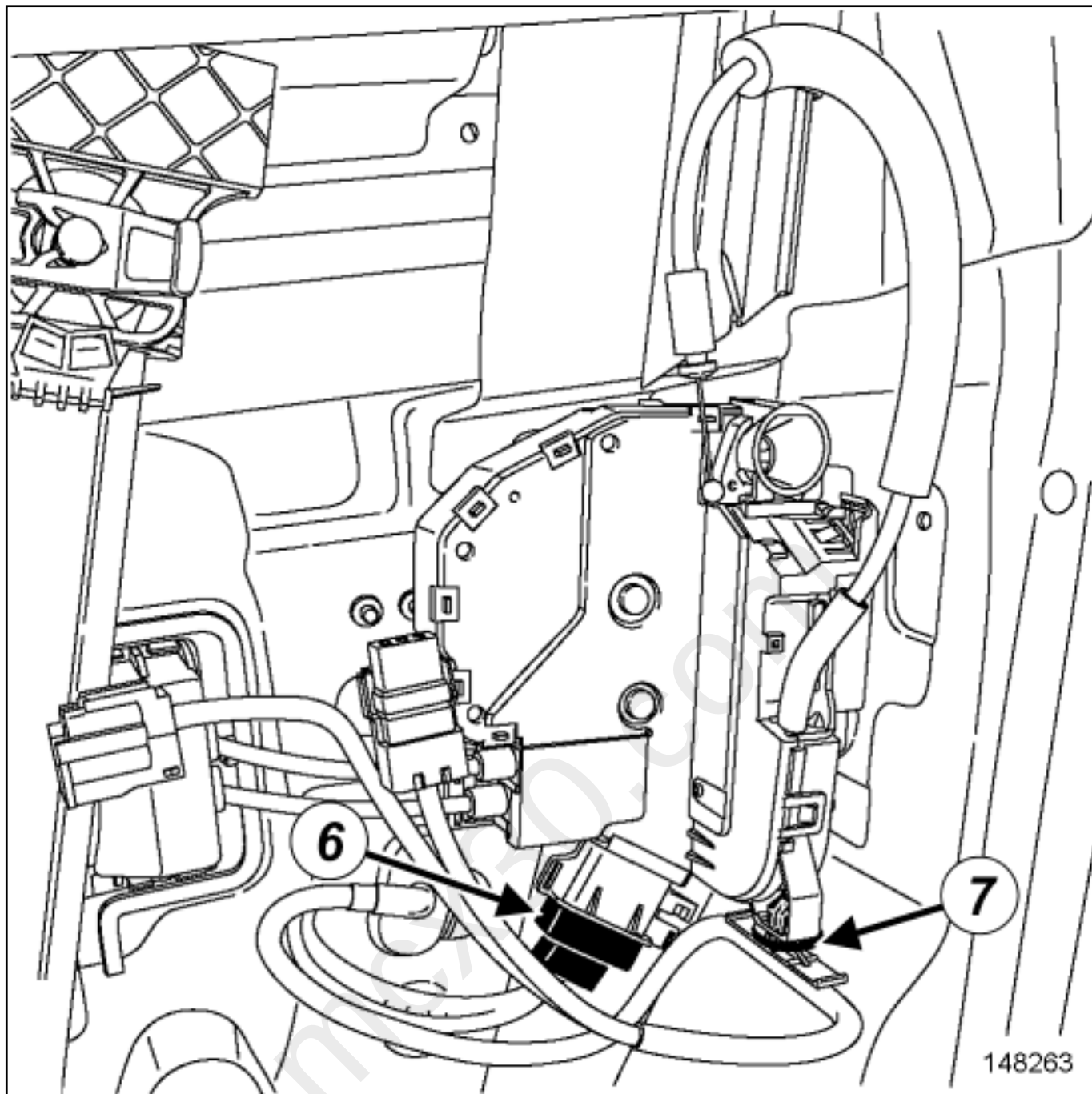
- Remove :
- the front side opening element exterior seal(1) ,
 - the front side opening element element lock barrel seal(2) .
- Remove the front opening element exterior handle module partially from the front side door panel([see 51A, Side opening element mechanisms, Opening mechanism assembly of front side opening element: Exploded view](#)) .



■ Remove the bolts(3) .

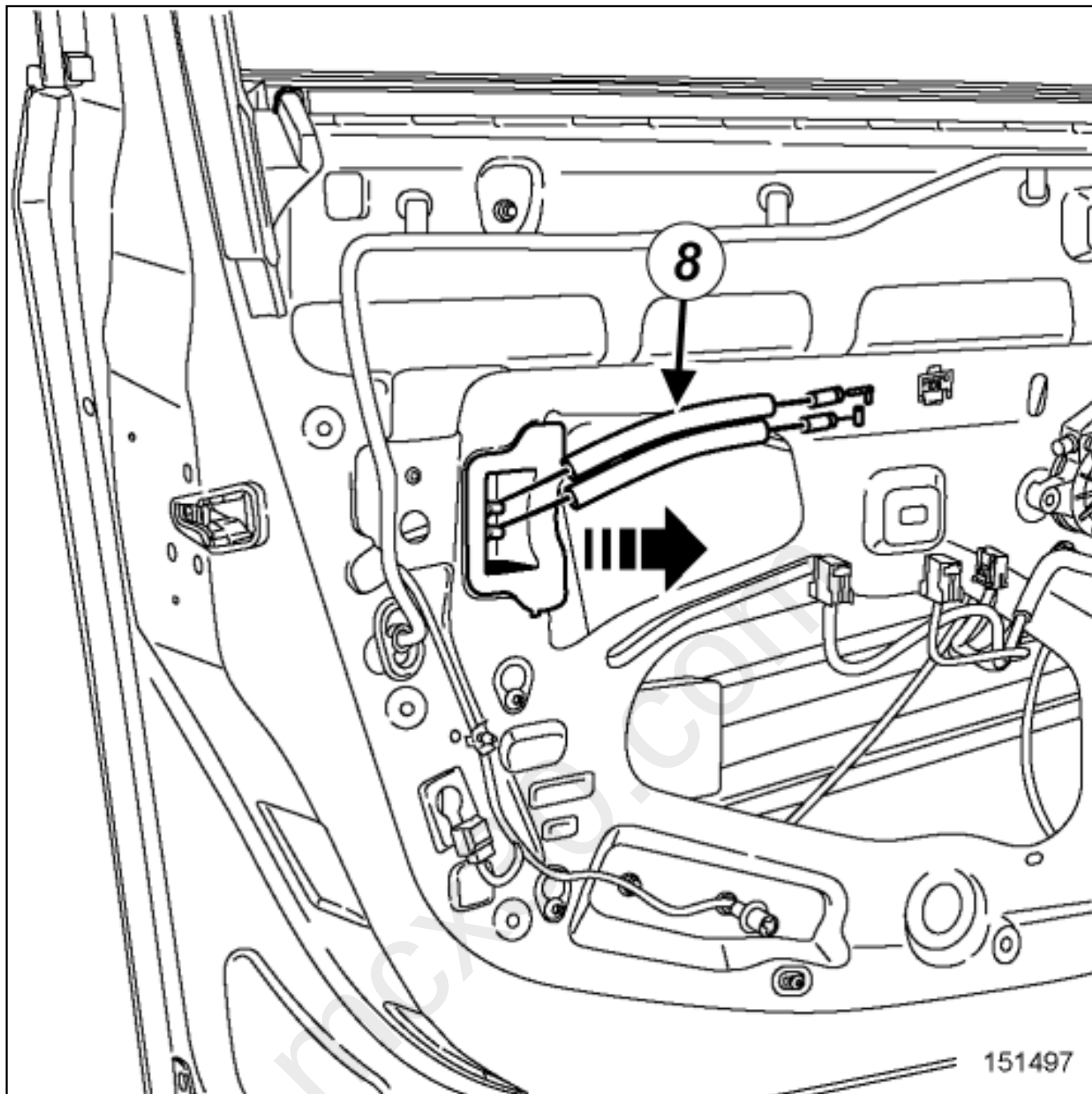


- Gently lift the front side opening element lock(4) to remove it from the retaining hook(5) .
- Partially remove the "lock - opening element exterior handle module" assembly from the front side opening element box section.



Disconnect the connector(6) .

Remove the clip(7) from the front side opening element lock.



Remove the "lock - opening element exterior handle module" assembly(8) .

REFITTING

1. REFITTING OPERATION

Proceed in the reverse order to removal.

2. FINAL OPERATION



Proceed in the reverse order to removal.



Remove the lockout of the 12V supply circuit [12 V supply circuit : Lockout - Removal of lockout](#) .



Carry out a function test.



Repair-50x02x02x07-01x37-1-2-1.xml



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